

Seltzer & Rydholm, Inc  
Androscoggin County  
Auburn, Maine  
A-89-71-F-R (SM)

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**Departmental  
Findings of Fact and Order  
Air Emission License**

After review of the air emissions license renewal application, staff investigation reports and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 M.R.S.A., Section 344 and Section 590, the Department finds the following facts:

**I. REGISTRATION**

**A. Introduction**

Seltzer & Rydholm, Inc. of Auburn, Maine has applied to renew their Air Emission License permitting the operation of emission sources associated with their carbonated soft drink manufacturing facility.

**B. Emission Equipment**

Seltzer & Rydholm is authorized to operate the following equipment:

**Fuel Burning Equipment**

<b><u>Equipment</u></b>	<b><u>Maximum Capacity (MMBtu/hr)</u></b>	<b><u>Maximum Firing Rate (gal/hr)</u></b>	<b><u>Fuel Type, % sulfur</u></b>	<b><u>Stack #</u></b>
Boiler #1	6.28	42	#5 fuel oil at 2.0%	1
Boiler #2	6.28	42	#5 fuel oil at 2.0%	1

**Process Equipment**

<b><u>Equipment</u></b>	<b><u>Production Rate</u></b>	<b><u>Pollution Control Equipment</u></b>	<b><u>Stack #</u></b>
Hot melt glue application	500 lb/week	None	2

**C. Application Classification**

The application for Seltzer & Rydholm does not include the licensing of increased emissions or the installation of new or modified equipment. Therefore, the license is considered to be a renewal of current licensed emission units only.

## II. BEST PRACTICAL TREATMENT (BPT)

### A. Introduction

In order to receive a license the applicant must control emissions from each unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in Chapter 100 of the Air Regulations. Separate control requirement categories exist for new and existing equipment as well as for those sources located in designated non-attainment areas.

BPT for existing emissions equipment means that method which controls or reduces emissions to the lowest possible level considering:

- the existing state of technology;
- the effectiveness of available alternatives for reducing emission from the source being considered; and
- the economic feasibility for the type of establishment involved.

### B. Boilers #1 and #2

Seltzer & Rydholm operates boilers #1 and #2 primarily for steam generation for process and facility heating needs. Boilers #1 and #2 each have a maximum design heat input capacity of 6.28 MMBtu/hr firing #5 fuel oil with a maximum sulfur content not to exceed 2.0% by weight. Boilers #1 and #2 are identical Cleaver Brooks boilers manufactured in 1978 and are therefore not subject to EPA New Source Performance Standards (NSPS) Subpart Dc, for boilers with a heat input of 10 MMBtu/hr or greater.

A BPT summary for Boilers #1 and #2 follows:

1. MEDEP Chapter 103 contains an applicable PM emission limit for Boilers #1 and #2.
2. MEDEP Chapter 106 limits the sulfur content of the #5 fuel oil used by Seltzer & Rydholm at 2.0% by weight. The SO<sub>2</sub> emission limit is based on a mass balance.
3. NO<sub>x</sub>, CO, and VOC limits are calculated from AP-42 data dated 9/98.
4. Visible emissions from boilers #1 and #2 shall not exceed an opacity of 30 percent on a six (6) minute block average basis, except for no more than two (2) six (6) minute block averages in a 3-hour period.

C. Process Emissions

In the process of bottling carbonated soft drinks, a small quantity of hot melt glue is applied to the bottle for labeling purposes. Seltzer & Rydholm uses approximately 500 pounds of glue per week consisting of two types, Instant-Lok and HM-1853. Making a conservative assumption, based on MSDS sheets for both products, that 30% of the glue is emitted as VOCs at application temperature, Seltzer & Rydholm would emit 4.0 tons per year of VOC from this operation, and will be considered BPT.

D. Other Emission Sources

Packing emission sources from the Seltzer & Rydholm facility include very small quantities of VOC emissions generated from the application of an aqueous based ink for product dating and a waxy glue used in final box sealing. The Seltzer & Rydholm facility also uses a small amount of caustic and acid for tank cleanings, again generating small quantities of VOCs. These VOC emissions are considered to be negligible and are therefore noted for inventory purposes only.

E. Facility Emissions and Fuel Use Caps

1. Seltzer & Rydholm shall be limited to firing 200,000 gal/yr of #5 fuel oil with a sulfur content not to exceed 2.0%. (12 month rolling total).
2. Seltzer & Rydholm shall be limited to the following emissions:

**Total Licensed Emissions for the Facility**

(used to calculate the annual license fee)

Tons/Year

	<b>PM</b>	<b>PM<sub>10</sub></b>	<b>SO<sub>2</sub></b>	<b>NO<sub>x</sub></b>	<b>CO</b>	<b>VOC</b>
Boilers #1 and #2	3.00	3.00	31.52	5.50	0.50	0.16
Hot Melt Process	-	-	-	-	-	4.00
<b>Total TPY</b>	<b>3.00</b>	<b>3.00</b>	<b>31.52</b>	<b>5.50</b>	<b>0.50</b>	<b>4.16</b>

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Auburn, Maine )  
A-89-71-F-R (SM) 4

**Departmental  
Findings of Fact and Order  
Air Emission License**

### **III.AMBIENT AIR QUALITY ANALYSIS**

According to the Maine Regulations Chapter 115, the level of air quality analyses required for a renewal source shall be determined on a case-by case basis. Modeling and monitoring are not required for a renewal if the total emissions of any pollutant released do not exceed the following:

<u>Pollutant</u>	<u>Tons/Year</u>
PM	50
PM <sub>10</sub>	25
SO <sub>2</sub>	50
NO <sub>x</sub>	100
CO	250

Based on the license allowed emissions for this facility it has been determined that no monitoring or modeling is required for this renewal license.

### **ORDER**

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive Best Practical Treatment,
- will not violate applicable emission standards,
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License A-89-71-F-R subject to the following conditions:

- (1) Employees and authorized representatives of the Department shall be allowed access to the licensee's premises during business hours, or any time during which any emissions units are in operation, and at such other times as the Department deems necessary for the purpose of performing tests, collecting samples, conducting inspections, or examining and copying records relating to emissions (38 MRSA §347-C).
- (2) The licensee shall acquire a new or amended air emission license prior to commencing construction of a modification, unless specifically provided for in Chapter 115. [MEDEP Chapter 115]
- (3) Approval to construct shall become invalid if the source has not commenced construction within eighteen (18) months after receipt of such approval or if

- construction is discontinued for a period of eighteen (18) months or more. The Department may extend this time period upon a satisfactory showing that an extension is justified, but may condition such extension upon a review of either the control technology analysis or the ambient air quality standards analysis, or both. [MEDEP Chapter 115]
- (4) The licensee shall establish and maintain a continuing program of best management practices for suppression of fugitive particulate matter during any period of construction, reconstruction, or operation which may result in fugitive dust, and shall submit a description of the program to the Department upon request. [MEDEP Chapter 115]
  - (5) The licensee shall pay the annual air emission license fee to the Department, calculated pursuant to Title 38 M.R.S.A. §353. [MEDEP Chapter 115]
  - (6) The license does not convey any property rights of any sort, or any exclusive privilege. [MEDEP Chapter 115]
  - (7) The licensee shall maintain and operate all emission units and air pollution systems required by the air emission license in a manner consistent with good air pollution control practice for minimizing emissions. [MEDEP Chapter 115]
  - (8) The licensee shall maintain sufficient records to accurately document compliance with emission standards and license conditions and shall maintain such records for a minimum of six (6) years. The records shall be submitted to the Department upon written request. [MEDEP Chapter 115]
  - (9) The licensee shall comply with all terms and conditions of the air emission license. The filing of an appeal by the licensee, the notification of planned changes or anticipated noncompliance by the licensee, or the filing of an application by the licensee for a renewal of a license or amendment shall not stay any condition of the license. [MEDEP Chapter 115]
  - (10) The licensee may not use as a defense in an enforcement action that the disruption, cessation, or reduction of licensed operations would have been necessary in order to maintain compliance with the conditions of the air emission license. [MEDEP Chapter 115]
  - (11) In accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department, the licensee shall:
    - A. perform stack testing to demonstrate compliance with the applicable emission standards under circumstances representative of the facility's normal process and operating conditions:

1. within sixty (60) calendar days of receipt of a notification to test from the Department or EPA, if visible emissions, equipment operating parameters, staff inspection, air monitoring or other cause indicate to the Department that equipment may be operating out of compliance with emission standards or license conditions; or
  2. pursuant to any other requirement of this license to perform stack testing.
  - B. install or make provisions to install test ports that meet the criteria of 40 CFR Part 60, Appendix A, and test platforms, if necessary, and other accommodations necessary to allow emission testing; and
  - C. submit a written report to the Department within thirty (30) days from date of test completion.
- [MEDEP Chapter 115]
- (12) If the results of a stack test performed under circumstances representative of the facility's normal process and operating conditions indicate emissions in excess of the applicable standards, then:
- A. within thirty (30) days following receipt of such test results, the licensee shall re-test the non-complying emission source under circumstances representative of the facility's normal process and operating conditions and in accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department; and
  - B. the days of violation shall be presumed to include the date of stack test and each and every day of operation thereafter until compliance is demonstrated under normal and representative process and operating conditions, except to the extent that the facility can prove to the satisfaction of the Department that there were intervening days during which no violation occurred or that the violation was not continuing in nature; and
  - C. the licensee may, upon the approval of the Department following the successful demonstration of compliance at alternative load conditions, operate under such alternative load conditions on an interim basis prior to a demonstration of compliance under normal and representative process and operating conditions.
- [MEDEP Chapter 115]
- (13) Notwithstanding any other provisions in the State Implementation Plan approved by the EPA or Section 114(a) of the CAA, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any statute, regulation, or Part 70 license requirement. [MEDEP Chapter 115]
- (14) The licensee shall maintain records of malfunctions, failures, downtime, and any other similar change in operation of air pollution control systems or the emissions unit itself that would affect emission and that is not consistent with the terms and conditions of the air emission license. The licensee shall notify the Department within two (2) days or the next state working day, whichever is later, of such

occasions where such changes result in an increase of emissions. The licensee shall report all excess emissions in the units of the applicable emission limitation. [MEDEP Chapter 115]

- (15) Upon written request from the Department, the licensee shall establish and maintain such records, make such reports, install, use and maintain such monitoring equipment, sample such emissions (in accordance with such methods, at such locations, at such intervals, and in such a manner as the Department shall prescribe), and provide other information as the Department may reasonably require to determine the licensee's compliance status. [MEDEP Chapter 115]

### **SPECIFIC CONDITIONS**

- (16) Boilers #1 and #2

A. Boilers #1 and #2 shall be limited to the firing of 200,000 gal of #5 fuel oil with a maximum sulfur content not to exceed 2.0% by weight. (12 month rolling total) Fuel records from the supplier documenting quantity received and sulfur content shall be maintained. [MEDEP Chapter 115, BPT]

B. Emissions from boilers #1 and #2 shall each not exceed the following:  
[MEDEP Chapter 115, Chapter 103, BPT]

<b>Equipment</b>		<b>PM</b>	<b>PM<sub>10</sub></b>	<b>SO<sub>2</sub></b>	<b>NO<sub>x</sub></b>	<b>CO</b>	<b>VOC</b>
Boiler #1, #2	lb/MMBtu	0.20	-	-	-	-	-
	lb/hr	1.26	1.26	13.20	2.30	0.21	0.07

C. Visible emissions from boilers #1 and #2 shall not exceed an opacity of 30% based on a six (6) minute average, except for no more than two (2) six (6) minute block averages in a 3-hour period. [MEDEP Chapter 101]

- (17) Process Emissions [MEDEP Chapter 115, BPT]

A. VOC emissions from the glue application stations shall not exceed an annual limit of 4.0 tons/year (based on a 12 month rolling total).

B. Seltzer & Rydholm shall maintain logs documenting the glue use on a monthly basis as well as maintain copies of the MSDS sheets for the types of glue used.

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**Departmental  
Findings of Fact and Order  
Air Emission License**

- (18) Seltzer & Rydholm shall notify the Department within 48 hours and submit a report to the Department on a quarterly basis if a malfunction or breakdown in any component causes a violation of any emission standard. [38 MRSA §605]
- (19) **Payment of Annual License Fee**  
Seltzer & Rydholm shall pay the annual air emission license fee within 30 days of **July 31st** of each year. Pursuant to 38 MRSA §353-A, failure to pay this annual fee in the stated timeframe is sufficient grounds for revocation of the license under 38 MRSA §341-D, subsection 3. [38 MRSA §353-A]

DONE AND DATED IN AUGUSTA, MAINE THIS                      DAY OF                      2004.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

BY: \_\_\_\_\_  
DAWN R. GALLAGHER, COMMISSIONER

The term of this license shall be five (5) years from the signature date above.

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: 8/2/2004

Date of application acceptance: 8/18/2004

Date filed with the Board of Environmental Protection: \_\_\_\_\_

This Order prepared by Jonathan Voisine, Bureau of Air Quality